What is claimed is:

- 1 1. A method comprising:
- 2 using a four-membered ring of alternating
- 3 nitrogen and silicon atoms as a silicon precursor to form a
- 4 silicon nitride film.
- 1 2. The method of claim 1 further including using a
- 2 nitrogen precursor to form a silicon nitride film.
- 1 3. The method of claim 1 further including using
- 2 said silicon precursor at a temperature less than
- 3 approximately 500°C.
- 1 4. The method of claim 1 including using a four-
- 2 membered ring comprising the general formula:
- $[R_2SiNR]_2$,
- 4 where each R is selected from the group
- 5 consisting of a hydrogen, a halogen, an amine, an alkyl, an
- 6 aryl, a silyl and an organic group having one to
- 7 approximately twenty carbons.
- 1 5. The method of claim 1 including using a
- 2 halogenated cyclodisilazane.
- 1 6. The method of claim 1 including using an amine
- 2 substituted cyclodisilazane.

- 1 7. The method of claim 1 including using
- 2 cyclodisilazane including an organic group containing one
- 3 to approximately 20 carbon atoms.
- 1 8. The method of claim 2 including using a nitrogen
- 2 precursor selected from the group consisting of ammonia,
- 3 hydrazine and a substituted hydrazine.
- 1 9. The method of claim 2 including combining said
- 2 nitrogen precursor and said silicon precursor in a premixed
- 3 cocktail with an optional solvent.
- 1 10. The method of claim 1 including forming a silicon
- 2 nitride film tuned to have a specific impurity profile.
- 1 11. A method comprising:
- 2 using a silicon precursor to form a silicon
- 3 nitride film, said silicon precursor being a substituted
- 4 ring comprising the general formula:
- $(Si)_a(N)_{2a},$
- 6 where silicon is bound to two nitrogens,
- 7 where said nitrogens are bound to said silicon
- 8 and nitrogen, and
- 9 where a is an integer greater than or equal to
- 10 one.

- 1 12. The method of claim 11 including using 1,2,4,5-
- 2 tetraaza-3,6-disilacyclohexane as the silicon precursor.
- 1 13. The method of claim 11 including using a silicon
- 2 precursor comprising the general formula:
- $Si_2N_4R_{8-a}X_a,$
- 4 where X is a halogen,
- 5 where each R is selected from the group
- 6 consisting of a hydrogen, a halogen, an amine, an alkyl, an
- 7 aryl, a silyl and an organic group having one to
- 8 approximately twenty carbons, and
- 9 where a is an integer less than or equal to
- 10 eight.
 - 1 14. The method of claim 11 including using a
 - 2 halogenated derivative of 1,2,4,5-tetraaza-3,6-
 - 3 disilacyclohexane as the silicon precursor.
 - 1 15. The method of claim 11 including using a silicon
 - 2 precursor comprising the general formula:
 - $Si_2N_4R_{8-a}(NR_2)_a,$
 - 4 where each R is selected from the group
 - 5 consisting of a hydrogen, a halogen, an amine, an alkyl, an
 - 6 aryl, a silyl and an organic group having one to
 - 7 approximately twenty carbons, and
 - where a is an integer less than or equal to four.

- 1 16. The method of claim 15 including using a silicon
- 2 precursor selected from the group consisting of 3,6-
- 3 bis(dimethylamino)-1,4-ditertiarybutyl-2,5-dimethyl-
- 4 1,2,4,5-tetraaza-3,6-disilacyclohexane and 3,6-
- 5 bis(tertiarybutylamino)-1,4-ditertiarybutyl-1,2,4,5-
- 6 tetraaza-3,6-disilacyclohexane.
- 1 17. The method of claim 11 including using a silicon
- 2 precursor comprising the general formula:
- $Si_2N_4R_8$,
- 4 where each R is selected from the group
- 5 consisting of a hydrogen, a halogen, an amine, an alkyl, an
- 6 aryl, a silyl and an organic group having one to
- 7 approximately twenty carbons.
- 1 18. The method of claim 17 including using a silicon
- 2 precursor selected from the group consisting of 1,2,4,5-
- 3 tetratertiarybutyl-1,2,4,5-tetraaza-3,6-disilacyclohexane,
- 4 3,6-divinyl-1,4-ditertiarybutyl-2,5-dimethyl-1,2,4,5-
- 5 tetraaza-3,6-disilacyclohexane, 3-phenyl-1,4-
- 6 ditertiarybutyl-1,2,4,5-tetraaza-3,6-disilacyclohexane,
- 7 1,2,4,5-tetramethyl-1,2,4,5-tetraaza-3,6-disilacyclohexane,
- 8 and 1,2,3,3,4,5,6,6-octamethyl-1,2,4,5-tetraaza-3,6-
- 9 disilacyclohexane.

- 1 19. The method of claim 11 further including using a
- 2 nitrogen precursor selected from one of ammonia, a
- 3 hydrazine or a substituted hydrazine.
- 1 20. The method of claim 19 further including
- 2 combining said silicon precursor and said nitrogen
- 3 precursor in a premixed cocktail with an optional solvent.
- 1 21. The method of claim 11 further including forming
- 2 said silicon nitride film at a temperature less than
- 3 approximately 500°C.
- 1 22. A method comprising:
- 2 combining a silicon source precursor comprising
- 3 hydrazine including at least two silyl substitutions and a
- 4 nitrogen precursor; and
- 5 forming a silicon nitride film.
- 1 23. The method of claim 22 including combining a
- 2 silicon source precursor comprising the general formula:
- $N_2 (SiR_3)_a R_{4-a},$
- 4 where each R is selected from the group
- 5 consisting of a hydrogen, a halogen, an amine, an alkyl, an
- 6 aryl, a silyl and an organic group having one to
- 7 approximately twenty carbons, and
- a is two, three, or four.

- 1 24. The method of claim 22 including combining a
- 2 silicon source precursor selected from the group consisting
- 3 of 1,2-disilylhydrazine, 1,1,2-trisilylhydrazine, 1,1,2,2-
- 4 tetrasilylhydrazine, 1,2-bis(trimethylsilyl)-1,2-
- 5 ditertiarybutylhydrazine and 1,2-bis(trimethylsilyl)-1,2-
- 6 diphenylhydrazine.
- 1 25. The method of claim 22 including combining said
- 2 silicon source precursor and a nitrogen precursor from the
- 3 group consisting of ammonia, hydrazine and a substituted
- 4 hydrazine.
- 1 26. The method of claim 25 further including
- 2 premixing said silicon source precursor and said nitrogen
- 3 precursor in a cocktail with an optional solvent.
- 1 27. The method of claim 22 including tuning said
- 2 silicon nitride film to have a desired impurity profile.
- 1 28. The method of claim 22 further including heating
- 2 a deposition reaction chamber to a temperature that is less
- 3 than approximately 500°C.

- 1 29. A system comprising:
- 2 a chamber; and
- a silicon source coupled to said chamber, said
- 4 silicon source for use as a silicon precursor selected from
- 5 the group consisting of a four membered ring of alternating
- 6 silicon and nitrogen atoms, a silyl substituted hydrazine
- 7 comprising at least two silyl substitutions, and a compound
- 8 having a substituted ring comprising the general formula:
- 9 $(Si)_a(N)_{2a}$
- where silicon is bound to two nitrogens,
- where said nitrogens are bound to said silicon
- 12 and nitrogen, and
- where a is an integer greater than or equal to
- 14 one.
 - 1 30. The system of claim 29 further including a
 - 2 nitrogen source for a nitrogen precursor coupled to said
 - 3 chamber.
 - 1 31. A silicon precursor comprising a four-membered
 - 2 ring of alternating silicon and nitrogen atoms, said
 - 3 silicon precursor combined with a nitrogen precursor in a
 - 4 chemical vapor.

- 1 32. The silicon precursor of claim 31 comprising the
- 2 general formula:
- $[R_2SiNR]_2$
- 4 where each R is selected from the group
- 5 consisting of a hydrogen, a halogen, an amine, an alkyl, an
- 6 aryl, a silyl and an organic group having one to
- 7 approximately twenty carbons.
- 1 33. A silicon precursor comprising a compound having
- 2 a substituted ring comprising the general formula:
- 3 $(Si)_a(N)_{2a}$
- 4 where silicon is bound to two nitrogens,
- 5 where said nitrogens are bound to said silicon
- 6 and nitrogen, and
- 7 where a is an integer greater than or equal to
- 8 one,
- 9 said silicon precursor and a nitrogen precursor
- 10 in a chemical vapor.
 - 1 34. The silicon precursor of claim 33 wherein said
 - 2 compound is 1,2,4,5-tetraaza-3,6-disilacyclohexane or a
 - 3 derivative thereof.

- 1 35. A silicon precursor comprising a hydrazine
- 2 including at least two silyl substitutions, said silicon
- 3 precursor combined with a nitrogen precursor in a chemical
- 4 vapor.
- 1 36. The silicon precursor of claim 35 wherein said
- 2 hydrazine includes the general formula:
- $N_2 (SiR_3)_a R_{4-a},$
- 4 where each R is selected from the group
- 5 consisting of a hydrogen, a halogen, an amine, an alkyl, an
- 6 aryl, a silyl and an organic group having one to
- 7 approximately twenty carbons, and
- a is two, three, or four.